



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101530-15
Job Sheet 189553



Part No: RB T101530-15

Job Qty: 11 ea

Part Name: Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/28/19

Job Tracking No:

Due Date: 1/31/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG RB T101530 Rev.C IPP Rev. A 18.05.29 new issue DP Verify DD/IPP Rev. B 18.07.04 new DWG. DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	1/31/19	1/31/19	0.00	0.00	Start Up Machining-2		JB 19-01-26
110	Mori Seiki	11 pcs	1/31/19	1/31/19	0.00	2.75	SL-154		JB 19-01-26
120	QC	11 pcs	1/31/19	1/31/19	0.00	0.00	QC2 Machining-4		JB 19-01-26
130	QC	11 pcs	1/31/19	1/31/19	0.00	0.00	QC8 Machining-4		JB 19-02-06
200	Packaging	11 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3-2		DAS 28
210	QC21-SA	11 Ea	1/31/19	1/31/19	0.00	0.00	QC21		21 9-89

Part Op 110 - 1-Machine as per folio FC203 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R0.625	17-4 SS H900 Round Bar 0.625"	1.4300 ft (.13 ea)	90-Start up Operation	5041668

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R0.625	1	2	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/28/19 9:53 AM dart.leroux.jason

Container No: S148420



Part: RB T101530-15

Job No: 189553

Serial No/Batch: S148420

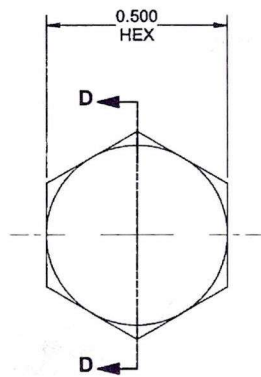
Revision: A

Inspector:

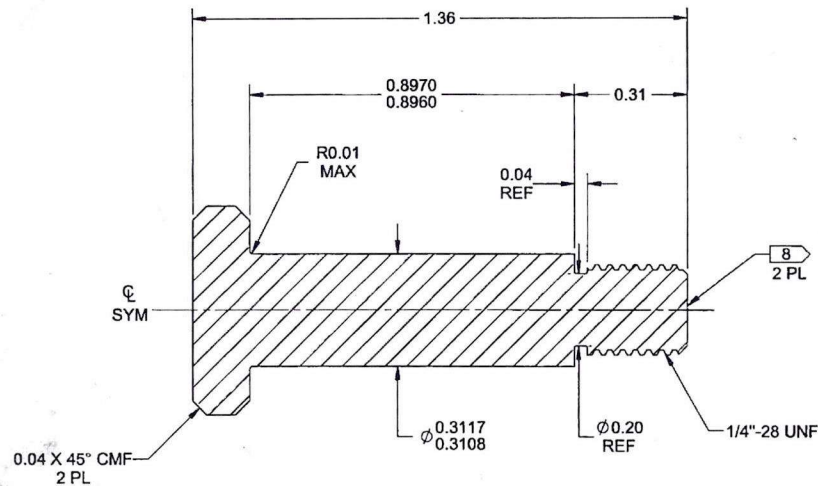
Exp Date:

Instructions:

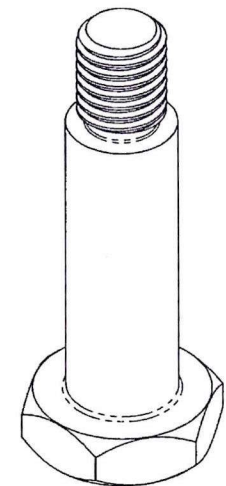
Date: 01/28/19



RB T101530-15 BOLT



SECTION D-D



NOTES:

- 1) MATERIAL: 4140/4142 OR 17-4 PH-H900-H1025 STAINLESS STEEL
- 2) HEAT TREAT: 17-4PH: N/A
4140/4142: 35-40 RC
- 3) FINISH: 17-4PH: N/A
4140/4142: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	KK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KK		
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB T101530	SHEET 8 OF 10
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 7/4/2018		BEARING ROLLER TOOL (-3/-5)	NTS
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